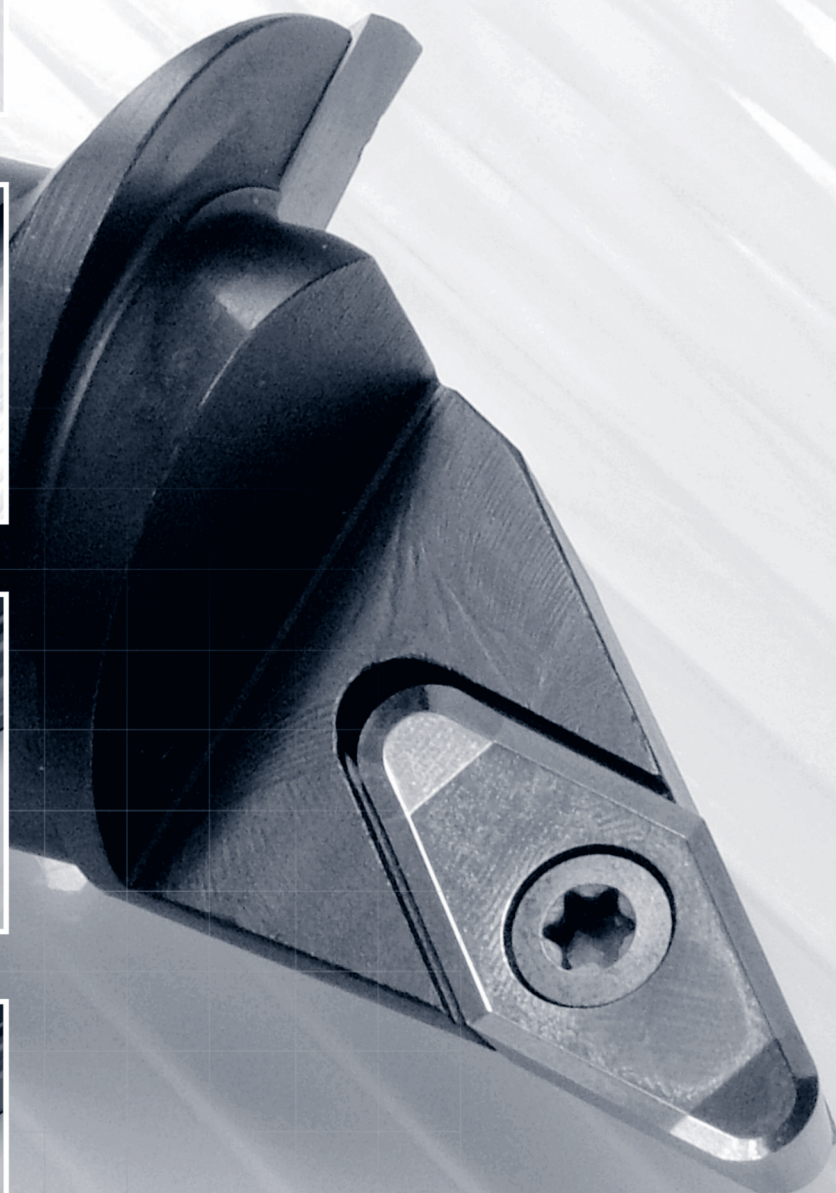
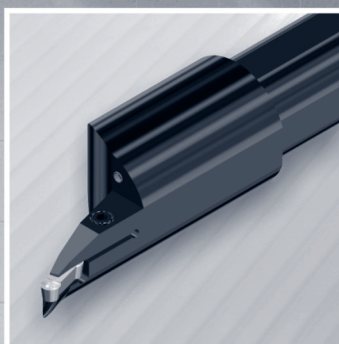
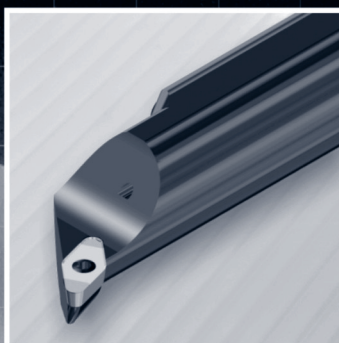


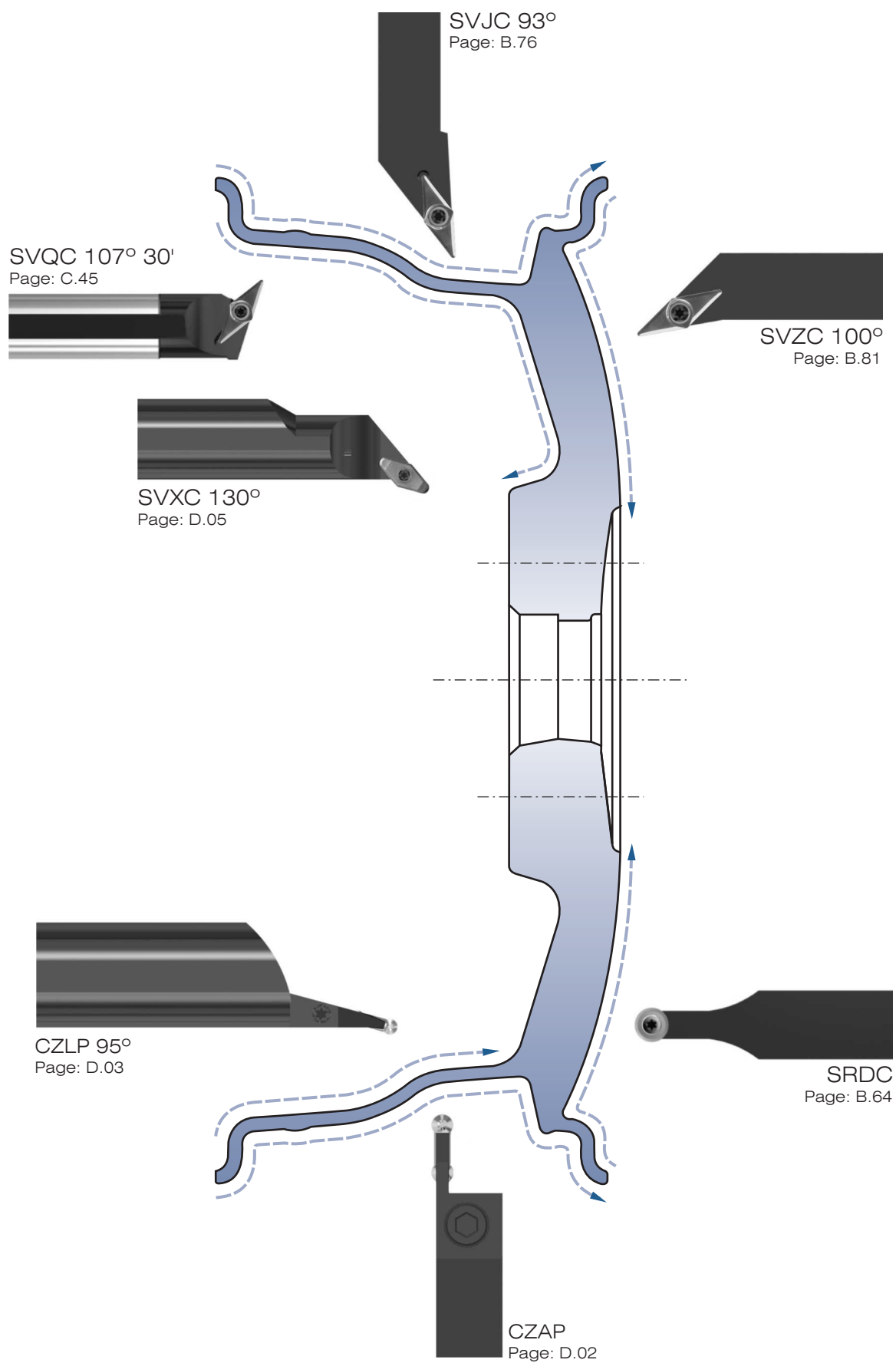
Inserts

General turning

Aluminium
wheel turning

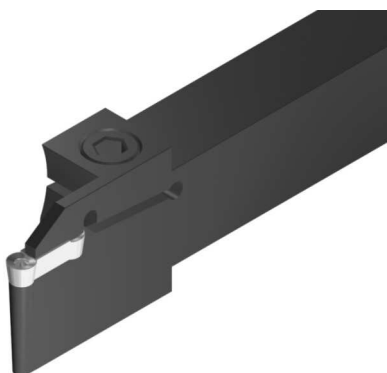
Aluminium





Inserts

General turning

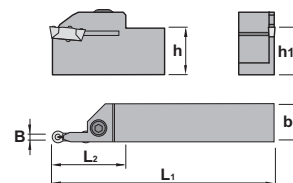
Aluminium
wheel turning**Characteristics:**

Double sided inserts with radius from 3 to 4 mm.

The "V" positioning system of the pocket and the clamp integrated to the tool ensure maximum security and repetitivity on the dimensions when the insert is changed.

Applications:

External wheel turning.

**CZAP**

Ref.		h=h ₁	b	L ₁	L ₂	B	Insert size	Kg
	CZAPR2525M30	25	25	150	24	6	GXGP-253.0	0,550
	CZAPR2525M40	25	25	150	24	6	GXGP-254.0	0,550
	CZAPR3232P40	32	32	170	24	8	GXGP-254.0	1,100

			
Ref.			
	CZAPR2525M30	1906	5005
	CZAPR2525M40	1906	5005
	CZAPR3232P40	1906	5005

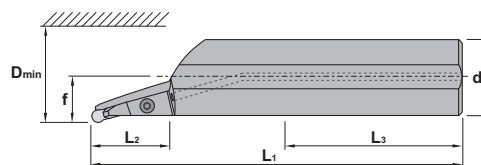
GXGP-AL		l	s	Double-ended insert		
Ref.						
	GXGP-253.0-AL	31,00	6,0			
	GXGP-254.0-AL	31,00	8,0			
				For more information see page: A.25		
GXGP-AL						



Double sided inserts with radius from 3 to 4 mm.

Applications:

Applications:
Internal wheel turning.

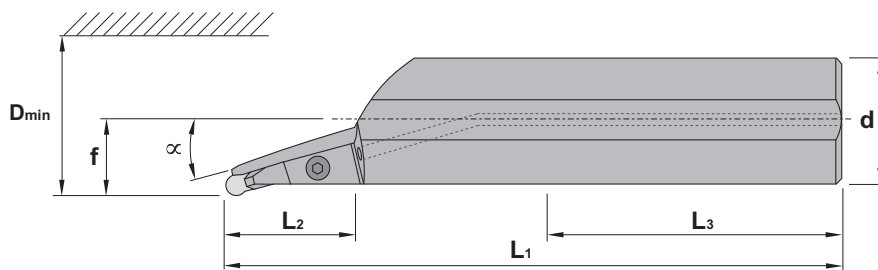


CZLP 95°										
		d	h	L1	L2	L3	f	Dmin	Insert size	
Ref.	A40T-CZLPR-30	40	37	300	40	109	28	200	GXGP-253.0	2,650
	A40T-CZLPR-40	40	37	300	80	109	28	200	GXGP-254.0	2,650

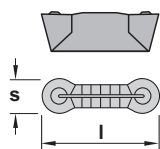
			
Ref.	A40T-CZLPR-30	1396	5005
	A40T-CZLPR-40	1396	5005

Enquiry form

If you need any modification from the standard, please submit this enquiry form



	d	h	L1	L2	L3	f	Dmin	α
Dimensions								



	GXGP-AL			Double-ended insert		
	Ref.					
	GXGP-253.0-AL GXGP-254.0-AL	31,00 31,00	6,0 8,0			
GXGP-AL				For more information see page: A.25		
						

For more information see page: A.25

Inserts

General turning

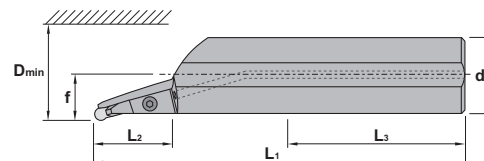
Aluminium
wheel turning**Characteristics:**

Double sided inserts with radius from 3 to 4 mm.

The "V" positioning system of the pocket and the clamp integrated to the tool ensure maximum security and repetitivity on the dimensions when the insert is changed.

Applications:

Internal wheel turning.

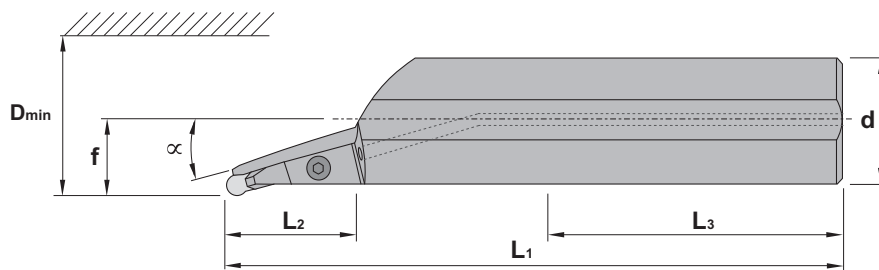
**CZXP 105°**

Ref.	A40T-CZXPR-40	d	h	L1	L2	L3	f	Dmin	Insert size	Kg
		40	37	300	80	80	28	55	GXGP-254.0	2,650

Ref.	A40T-CZXPR-40	
	1396	5005

Enquiry form

If you need any modification from the standard, please submit this enquiry form



	d	h	L1	L2	L3	f	Dmin	α
Dimensions								

Comments:

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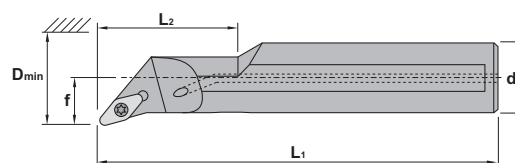
GXGP-AL				Double-ended insert		
Ref.	GXGP-254.0-AL	l	s			
		31,00	8,0	For more information see page: A.25		

**Characteristics:**

Multipurpose profiling boring bar equipped with rhombic positive insert (angle 35°).
The center screw ensures good rigidity and chip flow.

Applications:

Internal wheel turning.



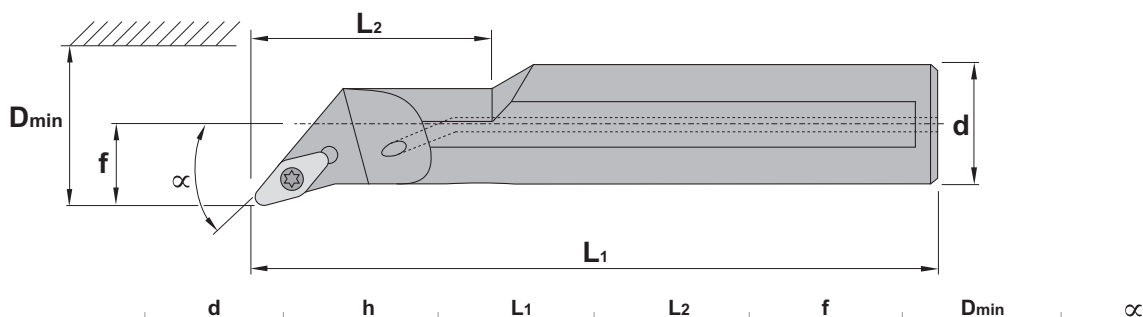
SVXC 130°

Ref.	A40S-SVXCR/L-22	d	h	L1	L2	f	Dmin	Insert size	Kg
		40	37	250	80	27	45	VC.. 2205..	2,200

Ref.	A40S-SVXCR/L-22		1250					5520	

Enquiry form

If you need any modification from the standard, please submit this enquiry form



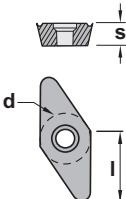
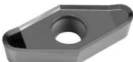
Dimensions

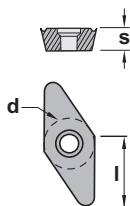
Comments:

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VCGT		l	s	d	Positive 7° clearance - 35° rhombic inserts		
Ref.	VCGT 2205..	22,10	5,56	12,70			
					For more information see page: A.32		
VCGT-AL	VCGT-AP						
							



Inserts

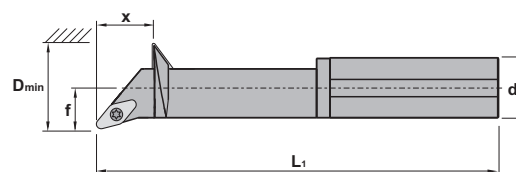
General turning

Aluminium
wheel turning**Characteristics:**

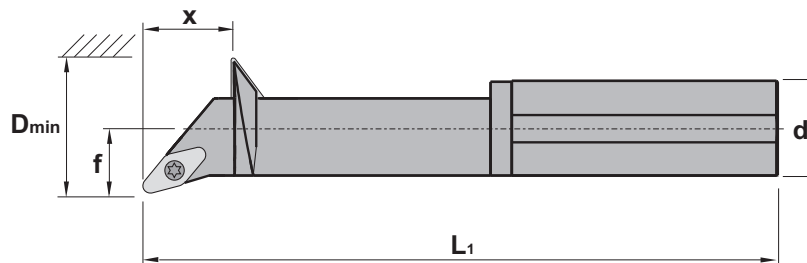
Multipurpose profiling boring bar equipped with rhombic positive insert (angle 35°).
The center screw ensures good rigidity and chip flow.

Applications:

Internal wheel turning.

**Enquiry form**

If you need any modification from the standard, please submit this enquiry form

**Dimensions**

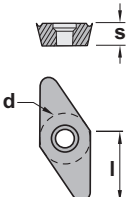
d h L1 x f Dmin α

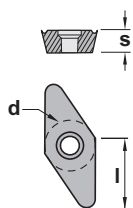
Comments:

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	VCGT		l	s	d	Positive 7° clearance - 35° rhombic inserts		
	Ref.	VCGT 2205..	22,10	5,56	12,70			
						For more information see page: A.32		
VCGT-AL	VCGT-AP							
								





Very often some special tools are required to achieve different kinds of application, either to reduce the time of machining or because there is no standard tool which can accomplish a specific machining operation. Eines CANELA gives to his customers the possibility of manufacturing this kind of tooling, starting from a drawing or making a study about the piece which must be machined. The wide range of possibilities offered by the manufacture of special tooling helps to solve all kind of machining problems from the small to the aerospace industry.